



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6305G11631-3G-03
Job Sheet 178612



Part No: RBW6305G11631-3G-03

Job Qty: 5 ea

Part Name: Body



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/5/18

Job Tracking No:

Due Date: 6/6/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6305G11631-3G Rev. D IPP Rev. A 18.05.08 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		6/6/18	0.00	0.00	Start Up Machining-4		
100	Bandsaw	5 pcs		6/6/18	0.00	0.63	Bandsaw1		
120	Mori Seiki	5 pcs		6/6/18	0.00	2.50	MORI SL2500Y		
150	QC	5 pcs		6/6/18	0.00	0.00	QC2 Machining-5		
160	QC	5 pcs		6/6/18	0.00	0.00	QC8 Machining-5		
190	Packaging	5 pcs		6/6/18	0.00	0.00	Packaging3-2		
200	QC21-SA	5 Ea		6/6/18	0.00	0.00	QC21		

Part Op 100 - Cut blanks to 4.5"

Descriptions: 120 - 1-Machine as per folio FC096 FOLIO REV: 096 DWG REV: D 2-Debur

190 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140-R4.000	AISI 4140 Round Bar	1.7700 ft (.354 ea)	90-Start up Operation	<u>5077652</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-4140-R4.000	2	14	0

Part Specifications

Specifications could not be found.



Container No: S079015



Part: RBW6305G11631-3G-03

Job No: 178612

Serial No/Batch: S079015

Revision:

Inspector:

Exp Date: 06/07/2018

Instructions:

Dart Aerospace Ltd.
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 6/5/18 7:40 AM Dart.lajeunesse.marie

Date: 06/07/18

DQA: _____ Date: _____



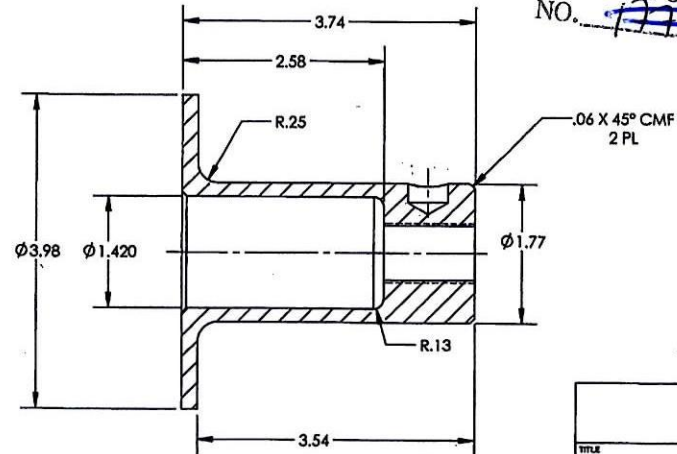
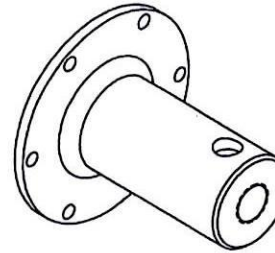
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER :					

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WITHOUT NOTICE
WORK ORDER
NO. 17274



SECTION B-B

1) MATERIAL: AISI 4140/4142 (Rc 28-32)
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: N/A

		Newbury, Ontario, Canada	
TITLE			
BODY			
PART NO. RBW6305G11631-3G-03			REV D
TOOL NO. RBW6305G11631-3G		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 2/8/2018		TOLERANCES: XXX ± .005 XX ± .01 X ± .01	
DRAWN BY: VM 02/09/2018		FRACTIONS ± 1/8 ANGLES 2.5° SURFACE ROUGHNESS	
CHECKED BY: VM 02/09/2018			
MFG REVIEW BY: MD 02/13/2018			
APPROVED BY: ML 04/24/2018		SCALE: NTS SHEET 3 OF 6	
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